



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBE105-31702W19-15

Job Sheet 198230



Part No: RBE105-31702W19-15

Job Qty: 1 pcs

Part Name: Handle Collet

6 pcs.



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/24/19

Job Tracking No:

Due Date: 8/30/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBE105-31702W19 Rev 2 IPP Rev. A 19.07.22 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
100	SL-154 - 1	1 pcs	8/30/19	8/30/19	1.00	0.17	SL-154 - 1		JB 19.08.20
110	QC 2	1 pcs	8/30/19	8/30/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		JB 19.08.20
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		
							QC 2 - 65		

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TEL: 1-613-632-5200
Email: sales@dartaero.com
www.dartaerospace.com



Container No: S207109

Part: RBE105-31702W19-15

Job No: 198230

Serial No/Batch: S207109

Revision: 2

Inspector:

Exp Date:

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9-89

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[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

120 QC 8	1 pcs	8/30/19	0.00 0.00	QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
130 Outsource - 13 - Zinc Plating	1 pcs	8/30/19		GRO002-VC	
140 Packaging 2-1 - Receive - B4B	1 pcs	8/30/19	0.00 0.00	Packaging 2 - 1 - B4B	
				Packaging 2 - 2 - B4B	
				Packaging 2 - 3 - B4B	
				Packaging 2 - 5 - B4B	
				Packaging 2 - 4 - B4B	
				Packaging 2 - 6 - B4B	
				Packaging 2 - 7 - B4B	
				Packaging 2 - 8 - B4B	
				Packaging 2 - 9 - B4B	
				Packaging 2 - 10 - B4B	
				Packaging 2 - 11 - B4B	
				Packaging 2 - 12 - B4B	
				Packaging 2 - 13 - B4B	
				Packaging 2 - 14 - B4B	
				Packaging 2 - 15 - B4B	
				Packaging 2 - 16 - B4B	
				Packaging 2 - 17 - B4B	
				Packaging 2 - 18 - B4B	
				Packaging 2 - 19 - B4B	
				Packaging 2 - 20 - B4B	
				Packaging 2 - 21 - B4B	
				Packaging 2 - 22 - B4B	
				Packaging 2 - 23 - B4B	
				Packaging 2 - 24 - B4B	
				Packaging 2 - 25 - B4B	
				Packaging 2 - 26 - B4B	
150 QC 6	1 pcs	8/30/19	0.00 0.00	QC 6 - 9	
				QC 6 - 68	
				QC 6 - 61	

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2019-08-26

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				QC 6 - 40	
				QC 6 - 81	
160 Packaging 3-1 - Stock - B4B	1 pcs	8/30/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	DAS
				Packaging 3 - 6 - B4B	28
				Packaging 3 - 7 - B4B	9-89
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	DAS
170 QC 21 - SA	1 pcs	8/30/19	0.00 0.00	QC 21 - SA - 21	21 SEP 05 2019
				QC 21 - SA - 70	9-89

Part Op 100 - 1-Machine as per folio FC 933 FOLIO REV: AA DWG REV: 2 2-Deburr
 Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB
 120 - QC8- Inspect parts - second check
 130 - Issue P/O ; 44344 -Zinc plate, ASTM B633 TYPE 1 SC2 -Color; Clear -Material type; Stress Proof -
 Certificate of Conformity is required
 140 - Certificate of Conformity is required
 150 - QC6- All purchased or subcontracted products
 160 - Identify as per dwg & Stock Location: _____
 170 - QC21- Final Inspection - Work Order Release

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
MT-1144-R1.750	AISI 1144 Stressproof Round Bar 1.750"	.1660 ft (.166 ea)	100-SL-154 - 1	<u>5018005</u>

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-SL-154 - 1	MT-1144-R1.750	0	0	0

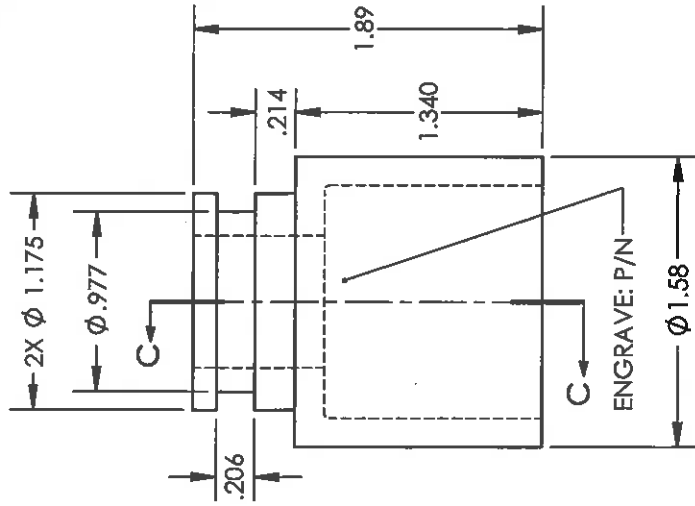
Part Specifications	
Specifications could not be found.	

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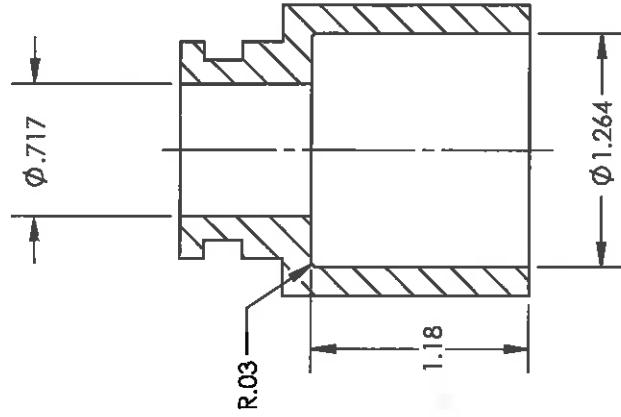
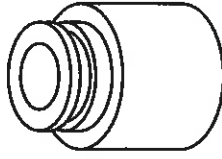
REVISIONS

REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	16-0065	-15 CHD FINISH WAS CAD PLATE YELLOW IS ZINC PLATE, SPEC. ASTM B633 TYPE I SC2.	2/5/2016	RJC	SM



(-15)

HANDLE COLLET



SECTION C-C

SHOP COPY
RETURN TO
ENGINEER
UNCONTROLLED
SUBJECT TO AEC
WITHOUT NOTICE
WORK ORDER NO. 198230 M5
19-0724



MOUNTING TOOL

DWG NO.	RBE105-31702W19-15	REV	2
MAT'L	SP	UNLESS OTHERWISE SPECIFIED	
FINISH	ZINC PLATE	DIMENSIONS ARE IN INCHES	
SPEC	ASTM B633 TYPE I SC 2	XXX ± .005 FRACTIONS ± 1/8	
DRAWN BY:	SMITH	XX ± .01 ANGLES ± 1°	
CHECKED:	CLOUGH	X ± .1 SURFACES ± 125	
OPPS APPR:	ANDERSON	1. BREAK ALL SHARP EDGES	
QA APPR:	LINDSAY	.015 x 45° OR .015R	
APPROVED:	MACKOVJAK	2. DIMENSIONAL LIMITS APPLY	
SCALE	1:1	3. INTERPRET DIM AND TOL PER	
DATE	9/25/2013	ASME Y14.5M-2009	
SHEET	9 OF 11	USED ON MODEL	
		EC145	

RBE105-31707W19-15 INSPECTION SHEET

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Measured by: JB

Engineering Approval:
(If necessary)

Rev	Date	Change
B	14.07.31	New Issue

Tel (613) 632-5200

PURCHASE ORDER
POHB044344



E-MAILED
2014-08-28

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	198074	RBW6305G11731-3G-01	Body Outsource13 (Outside Processing - Zinc Plating) -Issue P/O to GROUPE ALTECH: P/O _____ -Zinc plate, ASTM B633 TYPE 2 SC2 -Color; yellow -Material type; 1018 -Certificate of Conformity is required	Firmed	-	9/4/19	6 pcs	0 pcs	6 pcs	\$15.00/pcs	\$90.00
				Xle				AUG 28 2019			DP
								5206519			
2	197596	RB T101880	Tool Sleeve Outsource13 (Outside Processing - Zinc Plating) -Issue P/O to GROUPE ALTECH: P/O _____ -Zinc plate, ASTM B633 TYPE 1 SC2 -Color; Clear -Material type; 4140 -Certificate of Conformity is required	Firmed	-	9/4/19	1 pcs	0 pcs	1 pcs	\$4.7368/pcs	\$4.74
				XI				SEP 03 2019			DP
								S198758			



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PURCHASE ORDER

POHB044344



Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	198230	RBE105-31702W19-15	Handle Collet -Issue P/O -Zinc plate, ASTM B633 TYPE 1 SC2 -Color; Clear -Material type; Stress Proof -Certificate of Conformity is required	Firmed	-	9/4/19	6 pcs	0 pcs	6 pcs	\$4.7368/pcs	\$28.42
				X6		SEP 03 2019					
							5207	109			
											DP
											DAS 61 9-89
4	198236	RBE105-31702W19-11	Nut -Issue P/O -Zinc plate, ASTM B633 TYPE 1 SC2 -Color; Clear -Material type; 4140 -Certificate of Conformity is required	Firmed	-	9/4/19	6 pcs	0 pcs	6 pcs	\$4.7368/pcs	\$28.42
				X6		SEP 03 2019					
							5208	518			
											DP
5	198239	RBE105-31702W19-9	Washer -Issue P/O -Zinc plate, ASTM B633 TYPE 1 SC2 -Color; Clear -Material type; 4140 -Certificate of Conformity is required	Firmed	-	9/4/19	6 pcs	0 pcs	6 pcs	\$4.7368/pcs	\$28.42
				X6		SEP 03 2019					
							5207	798			
											DP
Grand Total:											\$180.00

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PURCHASE ORDER
POHB044344



Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 8/28/19 9:13 AM Dart.Guerin.Kimberley



Certificat de Conformité / Certificate of Compliance

(021886-2)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

021886 - 2

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By		Transport / No de Compte Courier / Acc. No.		Bon de commande Client Customer Purchase Order No.			
29-Aug-2019		SPARTAKOS BOUNTOURIS				POHB044344			
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Quantités / Quantities Qté NC/ NC Qty		Qté Scrap/	À venir / Back Order
2	RB T101880 Rev.	RB T101880 ZINC-CLEAR TRI [ZINC CLEAR TRIVALENT] 24 HRS AS PER B633 TYPE - 1, SC - 2 0.0003 "	ZINC CH	1	1	0	0	0	0
3	RBE105-31702W19-15 Rev.	RBE105-31702W19-15 ZINC-CLEAR TRI [ZINC CLEAR TRIVALENT] 24 HRS AS PER B633 TYPE - 1, SC - 2 0.0003 "	ZINC CH	6	6	0	0	0	0
4	RBE105-31702W19-11 Rev.	RBE105-31702W19-11 ZINC-CLEAR TRI [ZINC CLEAR TRIVALENT] 24 HRS AS PER B633 TYPE - 1, SC - 2 0.0003 "	ZINC CH	6	6	0	0	0	0
5	RBE105-31702W19-9 Rev.	RBE105-31702W19-9 ZINC-CLEAR TRI [ZINC CLEAR TRIVALENT] 24 HRS AS PER B633 TYPE - 1, SC - 2 0.0003 "	ZINC CH	6	6	0	0	0	0

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SEP 03 2019

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RECEIVED

SEP 03 2019

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Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.